

Threaded inserts

with internal thread, self-locking



Material, surface finish:

Threaded insert in stainless steel, passivated.

Sample order:

nIm Threaded Insert 07663-112

Assembly tool 07660-812

Note:

Threaded inserts allow threaded holes which have been damaged, torn out or jammed to be used again or to be repaired. This makes it possible to recover scrap and rejects of expensive products.

Threaded inserts are suitable for use in various materials, including light metals and casting.

Inserts with internal threads larger than M6 are supplied with four locking pins instead of two.

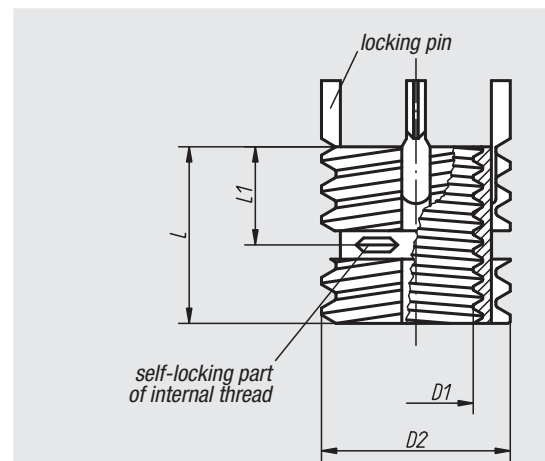
Permissible deviations:

the medium tolerance class applies to the threads listed, i.e. 6H for nut threads and 6g for bolt threads. Other dimensions ± 0.25 mm.

Technical information see operating instructions for threaded inserts.

Advantages:

- Quick and easy installation.
- The insert is fixed with pins in order to prevent torsion due to twisting or vibrations.
- No other special tools are required besides the assembly tool.



Order No.	D1 Internal thread	D2 External thread	L1 Length	L Length	Installation drill \emptyset	Installation countersunk \emptyset +0,25	Installation screw tab	Installation Min. thread depth	Removal drill \emptyset	Removal drilling depth	Order no. assembly tools
07663-105	M5	M8	4	8	6,9	8,3	M8	9,5	5,5	4	07660-805
07663-106	M6	M10x1,25	5	10	8,8	10,3	M10x1,25	11,5	7,5	4,8	07660-806
07663-108	M8	M12x1,25	6	12	10,8	12,3	M12x1,25	13,5	9,5	4,8	07660-808
07663-110	M10	M14x1,5	7	14	12,8	14,3	M14x1,5	15,5	11,5	4,8	07660-810
07663-112	M12	M16x1,5	8	16	14,8	16,3	M16x1,5	17,5	13,5	4,8	07660-812