

# Drill bush support plates

for drilling jig for cylindrical parts



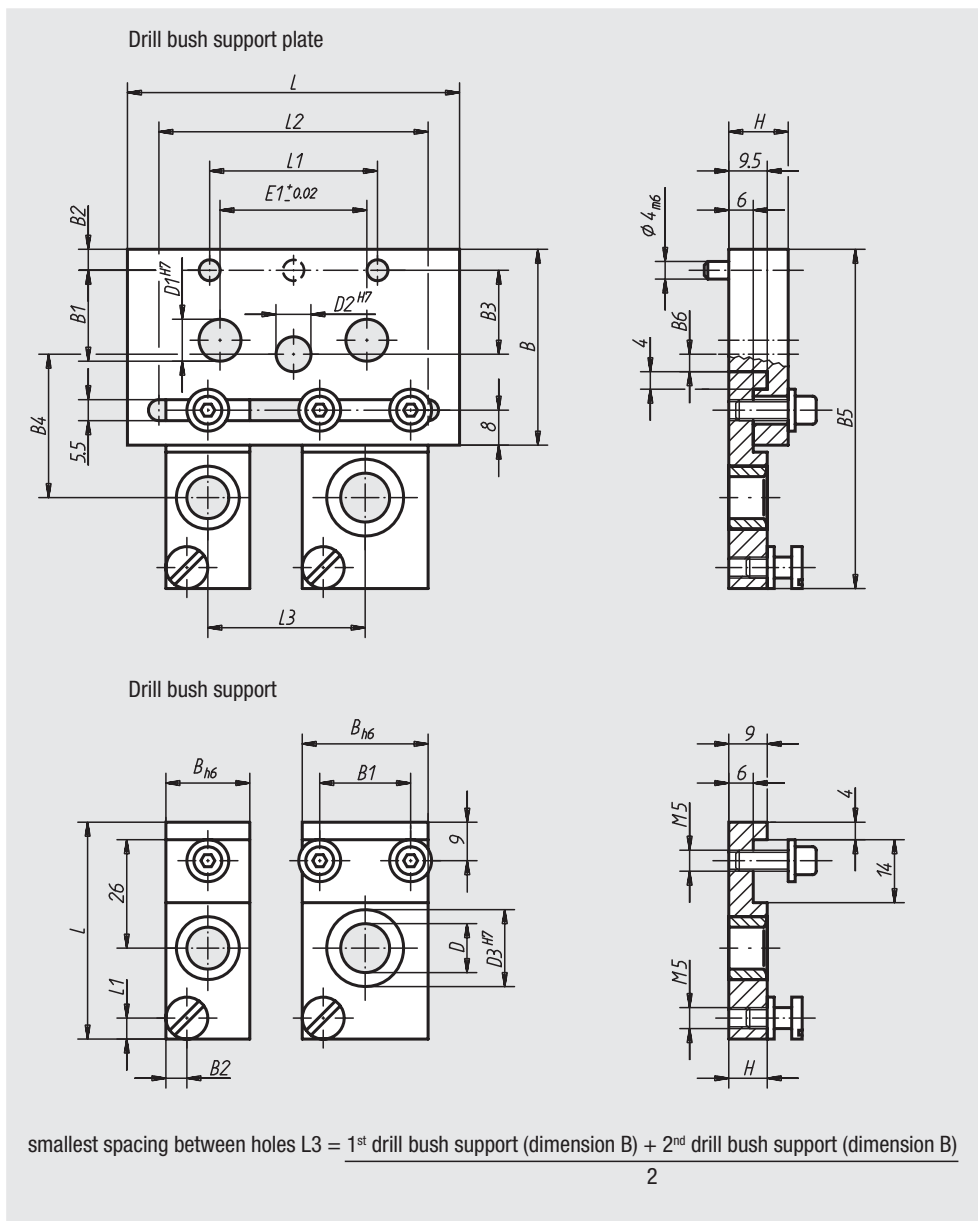
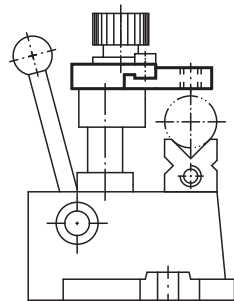
**Material:**  
Steel 1.0036

**Surface finish:**  
Natural finish

**Sample order:**  
nlm Drill bush support plates: 08650-02  
Drill bush support: 08650-12X3.9 (Also indicate dimension D)

**Note:**  
The drill-bush supports appropriate to the drill-bush support plates must be ordered.

\* Base bush for removable drill bushes.



Order No.	Surface finish	Suitable for size of lathe-work drill clamp	D1	D2	E1	L	L1	L2	B	B1	B2	B3	B4	B5 Drill bush carrier Sizes 1 and 2	B5 Drill bush carrier Sizes 3 to 8	B6	H	Approx. weight kg
08650-00	drill bush support plate	0	-	9	-	80	40	64	47	-	5	20	35	66	82	5	14	0,308
08650-02	drill bush support plate	2	16	16	50	120	80	100	68	26	4	30	47	87	113	17	19	0,950

Order No.	Surface finish	Size	D usable Drill bushes	D Drill bushes usable from	D Drill bushes usable up to	D3	L	L1	B	B1	B2	H	Approx. weight kg
08650-10	drill bush support	1	-	0,4	3,3	3	36	-	8	-	-	10	0,020
08650-12	drill bush support	2	-	3,4	6	4	36	-	12	-	-	10	0,030
08650-13	drill bush support	3	-	6,1	10	4	52	-	20	-	-	10	0,075
08650-14	drill bush support	4	-	10,1	15	4	52	-	30	20	-	10	0,115
08650-15	drill bush support	5	8*	-	-	-	52	5	20	-	5	10	0,072
08650-16	drill bush support	6	10*	-	-	-	52	5	20	-	5	12	0,079
08650-17	drill bush support	7	12*	-	-	-	52	5	30	20	5	12	0,120
08650-18	drill bush support	8	15*	-	-	-	52	5	30	20	5	12	0,121