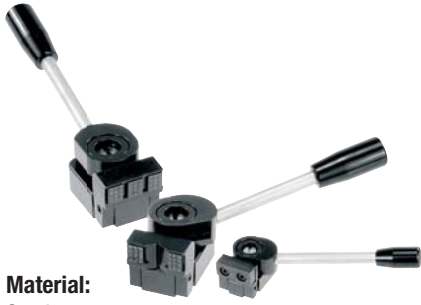


Cam-operated edge clamps



Material:
Steel

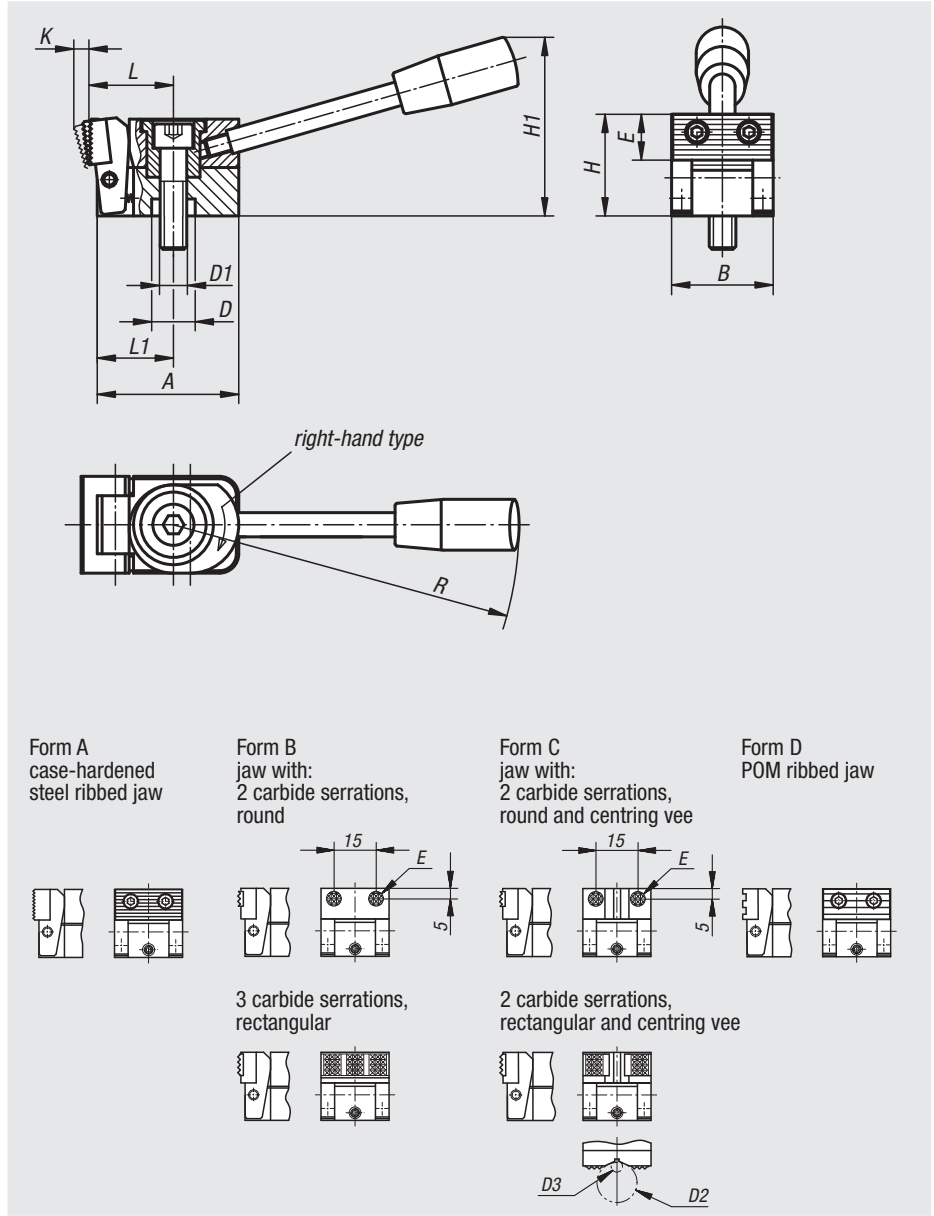
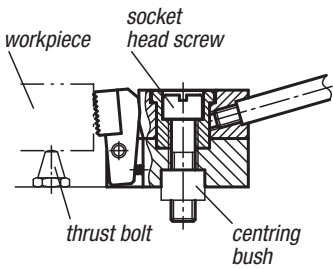
Surface finish:
Case-hardened with black oxide finish

Sample order:
nIm 04518-006005

Note:
Cam type edge clamps are used for rapid clamping, to fasten the workpiece by means of a cam lever effect. The cam type edge clamp is positioned and fixed with the centring bush (see drawing).

The types 04518-006010, 04518-006015, 04518-006030 and 04518-006035 has 2 round carbide serrations.

Clamping force:
04518-006... = 3800 N
04518-010... = 7200 N



Order No.	Form	Surface finish	A	B	D	D1	D2 max.	D3 min.	E	H	H1	K	L	L1	R	Clamping force kN	Approx. weight kg
04518-006005	A	right-hand type	38,5	25	12	M6	-	-	11	25	45	4	22	20	110	3,8	0,175
04518-010005	A	right-hand type	58,5	40	18	M10	-	-	18	40	74	6	35	31,5	143	7,2	0,650
04518-006025	A	left-hand type	38,5	25	12	M6	-	-	11	25	45	4	22	20	110	3,8	0,175
04518-010025	A	left-hand type	58,5	40	18	M10	-	-	18	40	74	6	35	31,5	143	7,2	0,650
04518-006010	B	right-hand type	38,5	25	12	M6	-	-	ø 8	24	45	3,5	22	20	110	3,8	0,175
04518-010010	B	right-hand type	58,5	40	18	M10	-	-	12,7	39	74	5,5	37	31,5	143	7,2	0,650
04518-006030	B	left-hand type	38,5	25	12	M6	-	-	ø 8	24	45	3,5	22	20	110	3,8	0,175
04518-010030	B	left-hand type	58,5	40	18	M10	-	-	12,7	39	74	5,5	37	31,5	143	7,2	0,650
04518-006015	C	right-hand type	38,5	25	12	M6	9,5	2,5	ø 8	24	45	3,5	22	20	110	3,8	0,175
04518-010015	C	right-hand type	58,5	40	18	M10	27	4,5	12,7	39	74	5,5	37	31,5	143	7,2	0,650
04518-006035	C	left-hand type	38,5	25	12	M6	9,5	2,5	ø 8	24	45	3,5	22	20	110	3,8	0,175
04518-010035	C	left-hand type	58,5	40	18	M10	27	4,5	12,7	39	74	5,5	37	31,5	143	7,2	0,650
04518-006020	D	right-hand type	38,5	25	12	M6	-	-	11	25	45	4,5	22	20	110	3,8	0,175
04518-010020	D	right-hand type	58,5	40	18	M10	-	-	18	40	74	7	34,5	31,5	143	7,2	0,650
04518-006040	D	left-hand type	38,5	25	12	M6	-	-	11	25	45	4,5	22	20	110	3,8	0,175
04518-010040	D	left-hand type	58,5	40	18	M10	-	-	18	40	74	7	34,5	31,5	143	7,2	0,650

01000 02000 03000 04000 05000 06000 07000 08000 09000 20000 21000 22000 23000