

Pivoting systems



Material:
Steel

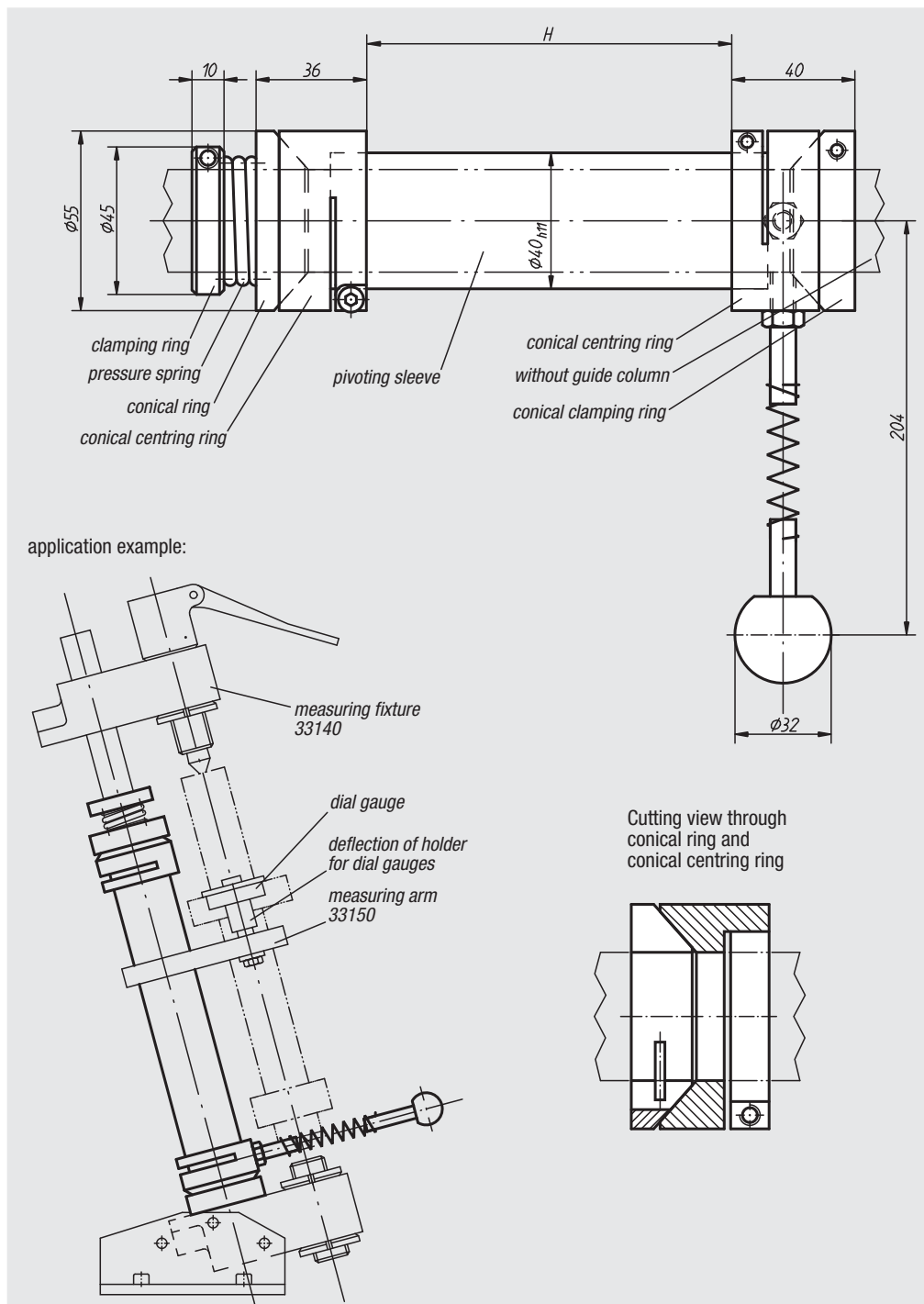
Surface finish:
Black oxide finish

Sample order:
nlm 33115-426

Note:
The pivoting systems are adapted to measuring fixtures 33140.
Measuring arms see 33150.

Assembly:

- Place the conical clamping ring on the guide column and clamp in the desired position.
- Fix the conical centring ring to the pivoting sleeve and insert it such that the conical centring ring lies on top of the conical clamping ring.
- Fix the measuring arm onto the pivoting sleeve.
- Fix the second conical centring ring onto the pivoting sleeve.
- Insert the conical ring and pressure spring.
- Mount the pressure spring on the block with the clamping ring to prevent axial play.
- As a basic principle: Lubricate all running surfaces.



Order No.	H	Approx. weight kg
33115-200	200	1,845
33115-276	276	2,125
33115-426	426	2,665
33115-536	536	3,040