## (DAC) INTERNATIONAL



# Inline Filter LPF Flange-Mounted, With Integrated Cooler Bypass Valve up to 260 I/min, up to 50 bar



#### 1. TECHNICAL **SPECIFICATIONS**

#### 1.1 FILTER HOUSING Construction

The filter housings are designed in accordance with international regulations. They consist of a filter head and a screw-in filter bowl. The built-in check valve in the filter head supplies partial flow to the cooler.

Standard equipment:

- cooler bypass valve
- connection for a clogging indicator

#### **1.2 FILTER ELEMENTS**

HYDAC filter elements are validated and their quality is constantly monitored according to the following standards:

● ISO 2941, ISO 2942, ISO 2943, ISO 3724, ISO 3968, ISO 11170, ISO 16889

#### **Contamination retention capacities** in g

Betamicron® (BN4HC)						
LPFGG	3A 3 μm	5 µm	10 µm	20 µm		
161	15.2	16.8	20.2	22.9		
241	25.1	27.8	33.5	37.9		
261	38.8	43.0	51.7	58.5		
281	62.4	69.2	83.2	94.1		

Filter elements are available with the following pressure stability values:

Betamicron® (BN4HC): 20 bar 10 bar Mobilemicron (MM):

#### 1.3 SEALS

Perbunan (= NBR)

#### 1.4 INSTALLATION

As inline filter

#### 1.5 SPECIAL MODELS AND **ACCESSORIES**

- Seals in FPM, EPDM
- Without clogging indicator connection

#### 1.6 FILTER SPECIFICATIONS

Nominal pressure	50 bar
Fatigue strength	At nominal pressure 10 <sup>6</sup> cycles
	from 0 to nominal pressure
Temperature range	-10 °C to +120 °C
Material of filter head	EN-GJS-400
Material of filter bowl	Aluminium
Type of clogging indicator	VM (differential pressure measurement
	up to 210 bar operating pressure)
Pressure setting of the clogging indicator	5 bar (others on request)
Bypass cracking pressure	3.4 bar

#### 1.7 SPARE PARTS

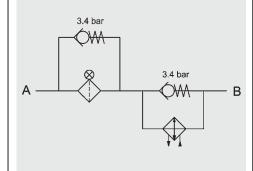
See Original Spare Parts List

#### 1.8 CERTIFICATES AND APPROVALS On request

#### 1.9 COMPATIBILITY WITH **HYDRAULIC FLUIDS ISO 2943**

- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- Compressor oils DIN 51506
- Biodegradable operating fluids VDMA 24568 HETG, HEES, HEPG
- Fire-resistant fluids HFC and HFD
- Operating fluids with high water content (>50% water content) on request

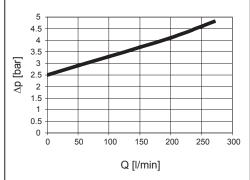
#### Symbol for hydraulic systems



#### 1.10 FILTER CALCULATION / **SIZING**

#### **GRAPHS FOR COMPLETE FILTER**

The total pressure drop graph applies to mineral oil with a density of 0.86 kg/dm3 and a kinematic viscosity of 30mm<sup>2</sup>/s.



The gradient coefficients in mbar/ (I/min) apply to mineral oils with a kinematic viscosity of 30 mm<sup>2</sup>/s. The pressure drop changes proportionally to the change in viscosity.

Betamicron® (BN4HC)						
	3 µm	5 μm	10 μm	20 µm		
161	13.4	10.4	6.5	3.5		
241	8.1	6.3	3.9	2.1		
261	5.2	4.1	2.5	1.4		
281	3.3	2.5	1.6	0.9		

#### 2.1 COMPLETE FILTER

Туре	Filter material	Size	Pressure range	Inlet / outlet to cooler	Type of connection	Filtration rating [µm]	Type of clogging indicator*	Type code	Modification number	Supplementary details
LPF	BN/HC = Betamicron® (glass fibre)  MM = Mobilemicron (synthetic fibre)	161 241 261 281	<b>G</b> = 50 bar	<b>G</b> = M27x2	A = 2 mounting holes	BN/HC: 3, 5, 10, 20 MM: 8, 10, 15	W =no indic. port A =steel plug in indicator port B =visual C =electrical D =visual/ electrical	1	.x = The latest version is always supplied	V = FPM seal L = light with appropr. voltage (24, 48 110, 220 Volt)

<sup>\*</sup> for other clogging indicators see brochure no. 7.050../..

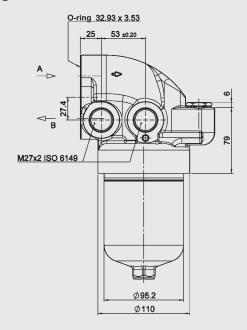
#### 2.2 REPLACEMENT ELEMENT

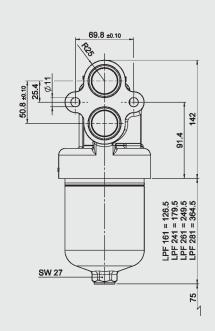
Size	Туре	Filtration rating [µm]	Filter material	Supplementary details
0241 F 0261 6 0281 f	RD = Return line element for pressure filter	<b>BN4HC</b> = 003, 005, 010, 020 <b>MM</b> = 008, 010, 015	BN4HC = Betamicron® MM = Mobilemicron	B3.4 = with bypass valve (cracking press. 3.4 bar) B6 = with bypass valve (cracking press. 6 bar) KB = without bypass valve

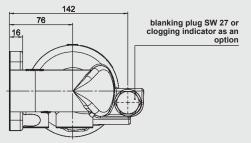
#### 2.3 REPLACEMENT CLOGGING INDICATOR

Туре	Pressure setting	Type of clogging indicator*	Modification number	Supple- mentary details
VM	5 = standard 5 bar	W = no port, no indicator B = visual C = electrical D = visual/ electrical	.x = The latest version is always supplied	-V = FPM seal

#### 3. DIMENSIONS







LPF	Weight incl. element [kg]	Vol. of pressure chamber [I]
161	4.8	0.6
241	5.0	0.9
261	5.4	1.4
281	6.0	2.0

#### **NOTE**

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department.

Subject to technical modifications.

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